

**STANDARD CONSTRUCTION**
**FRAME:**

0.032" THICK, ROLL FORMED ALUMINUM (0.045" THICK EXTRUDED ALUMINUM FOR UNITS WITH EITHER WIDTH OR HEIGHT 30" OR LARGER). FRAME IS ASSEMBLED USING CORNER CLIPS TO ASSURE HAIRLINE MITERED CORNERS.

**BLADES:**

0.030" THICK ROLL FORMED ALUMINUM. 4-WAY DEFLECTION. ADJUSTABLE CURVE BLADE DESIGN.

**VANES:**

DEFLECTION VANES ARE EASILY SET WITHOUT USE OF SPECIAL TOOLS.

**DAMPER:**

MULTI-SHUTTER DAMPER IS EASILY ADJUSTED.

**DEPTH:**

NARROW DEPTH OF DAMPER DESIGN ALLOWS GRILL/DAMPER COMBINATION TO BE USED IN STACK HEADS OF MINIMUM DEPTHS.

**GASKET:**

RUBBER GASKET IN COMPLIANCE WITH FLORIDA STAT BUILDING CODE.

**OPTIONAL:**

MODEL PF PLASTER FRAMES ARE AVAILABLE.

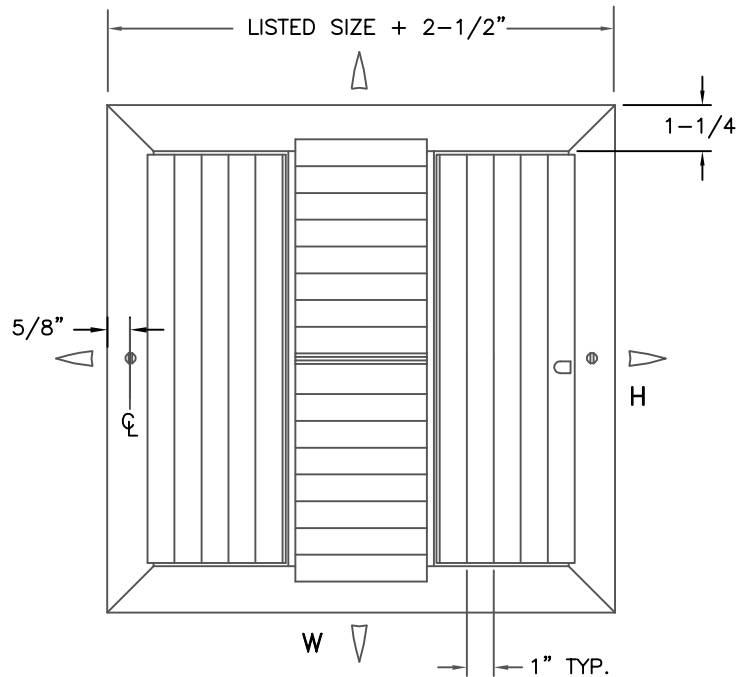
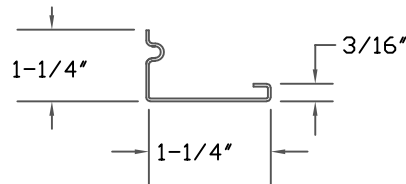
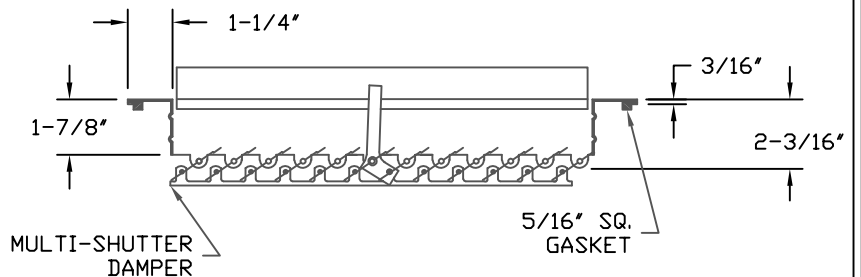
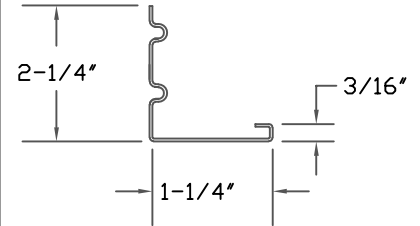
**FINISH:**

SKY-WHITE (STANDARD)  
MILL FINISH (OPTIONAL)

AXALTA SKY-WHITE 100% POLYESTER POWDER COATING GIVES AN ATTRACTIVE BRIGHT WHITE FINISH AND PROVIDES ADDITIONAL PROTECTION FROM AGING AND WEAR.

**SIZES:**

4" X 4" MIN  
36" X 36" MAX


**STANDARD FRAME PROFILE**

**EXTRUDED FRAME PROFILE**


JOB NAME:
LOCATION:
ARCHITECT:
ENGINEER:
CONTRACTOR:
CONTACT GRILLE TECH INC. FOR ADDITIONAL INFORMATION OR WITH SPECIAL REQUIREMENTS.
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**MODEL CS4M**

CURVED BLADE LOUVERED FACE  
4-WAY DEFLECTION GRILLE OR REGISTER  
WITH MULTI-SHUTTER DAMPER

NOTE: ALL DRAWINGS SUBJECT TO CHANGE WITHOUT PRIOR NOTICE.

DRAWN BY: MR	DATE: 7/14/17	SCALE: NOT TO SCALE	DRAWING NO.
CHECKED BY: IG	DATE: 7/31/17	REVISION: 7/14/17	CS4M